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TCS-80250/65 February 1965

PHOTOGRAPHIC INTERPRETATION REPORT

16560

# URANIUM METALS PLANT GLAZOV, USSR

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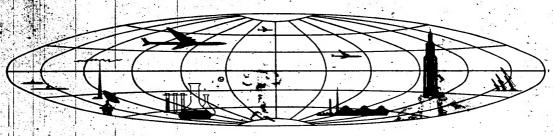


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### URANIUM METALS PLANT, GLAZOV, USSR.

25X1D

#### INTRODUCTION

This report updates previous reports 1/2/ 25X1A describing the Uranium Metals Plant Glazov, USSR, located at 58-09N 25X1A 52-40E (Figure 1). This report is based on KEY-HOLE photography of 25X1D

The coverage is of good quality and reveals details which were not evident on previous photography; Figure 2 presents an overall view of the plant and the surrounding

No major changes or expansions have taken place within the plant itself since

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FIGURE 1. LOCATION OF URANIUM METALS PLANT, GLAZOV, USSR.

although a new slurry pond (item E, Figure 2) has been added north of the secured plant area. A number of structures are shown on the plant layout (Figure 3) which were not illustrated in the corresponding figure of the 1963 report; 1/ these structures existed in but were not clearly identifiable on 25X1D the photography then available. Dimensions and brief descriptions of the buildings within the plant are presented in Table 1 which is keyed to Figure 3; in addition to the newly identified buildings, revised dimensions of previously described structures are included in this table. The numbering system used does not correspond to that used in the previous report.

#### - PLANT AND ADJACENT FACILITIES

The Metals Plant (Figure 3) is located in an irregularly shaped area measuring approximately 4,520 by 3,250 feet; it is secured by an outer wall and an inner fence. Adjacent to the plant on the northwest is an area containing storage buildings, a mill, and a probable ore pile; this area is secured by a double fence (Figure 2).

No apparent changes have been made to existing buildings and structures within the secured area, of the plant since nor have any new buildings of importance been Significant among the structures constructed. newly identified within the plant area are 2 apparently mounded structures (items 17 and 18, Figure 3) in the southwestern section; these appear somewhat similar to those observed at the Novosibirsk Uranium Metal Plant 3/ and at the Uranium Metal Plant at Elektrostal. 4/

Other newly identified structures include the following (all item numbers are keyed to

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FIGURE 3. LAYOUT OF URANIUM METALS PLANT.

- 3 -

Table 1. Structures at Uranium Metals Plant (Hem numbers are keyed to Figure 3. This table revises building dimensions presented in a previous report; the numbering system does not correspond to that used previously. Low sun angle and long shadows across buildings precluded a determination of the height of almost all structures.)

|   | Item       | Desc  | ription                        | · · · | D   | imensions (ft)                       |                 |
|---|------------|---|--------------------------------|-------|-----|--------------------------------------|-----------------|
|   | 1          | Probable support bldg                       |                                |       |     | 5 x 80                               |                 |
|   | 2          | Probable administration securi              | ty bldg                        | -     | 10  | 00 x 60                              |                 |
|   | 3          | Probable support bldg                       |                                |       |     | •••                                  |                 |
|   | 4          | Unidentified bldg                           |                                |       |     | 30 x 115                             |                 |
| 1 | 5          | Unidentified bldg                           |                                |       |     | 25 x 45 x 30 h                       |                 |
|   | 6          | Support bldg                                |                                |       |     | 30 x 70 ,                            | <b>*</b> .      |
|   | 7          | Processing bldg                             |                                |       |     | 5 x-130                              |                 |
|   |            | Fabrication bldg with pipeline.             | to item 14                     |       | 4(  | 00 x 85                              |                 |
|   | ,          | Small probable support bldg                 |                                |       |     |                                      |                 |
|   | 9          | Probable support bldg                       |                                |       | 1 1 | 15 x 55                              |                 |
|   | 10         | Unidentified bldg                           |                                |       | 10  | 05 x 65                              |                 |
|   | 11         |   |                                |       | 1:  | 15 x 35                              |                 |
|   | 12         | Laboratory bldg                             |                                |       | 7   | 75 x 40 .                            |                 |
|   |            | wings                                       |                                |       | 1   | 75 x 65                              | •               |
|   | 13         | Support bldg Processing bldg with roof vent | and pupaline to items 5 and 5  | 20 _  | 7   | 15 x 170                             | •               |
|   | 1 4        | Processing mag with root vent               | and papernic to item           | . 0   |     |                                      |                 |
|   | 15         | Probable laboratory bldg                    |                                | -     | 0   |                                      |                 |
|   | 16         | Processing bldg                             | •                              |       | 3   | 10 x 65                              | $S_{\hat{H}}$ . |
|   |            | stem -                                      |                                |       | 1   | 40 x 40                              |                 |
|   |            | bar   |                                |       |     |                                      | 25X1D           |
|   | 17         | Unidentified mounded structure              |                                |       |     |                                      | 23/10           |
|   | 15         | Unidentified mounded structure              | and simpling to item 20        |       | 3   | 20 x 75                              |                 |
|   | 19         | Processing bldg with roof vent              | and pipeline to item 20        | 1.0   |     | 15 x 170                             |                 |
|   | 20         | Processing bldg with roof vent              | s and pipeline to items 14 and | 1.7   |     | 60 x : 65                            |                 |
|   | .21        | Probable laboratory bldg                    | <b>:</b>                       |       |     | 45 x 45                              |                 |
|   |            | wings                                       | ρ -                            |       | 1   | 4.0 % 4.0                            |                 |
|   | 22         | Processing bldg                             | , <b>*</b>                     |       | 3   | 10 x 65                              |                 |
|   |            | stem  |                                |       |     | 40 x 40                              |                 |
|   |            | bar   | 1                              |       | •   |                                      | • •             |
|   | 23         | Processing bldg                             | <b>h</b>                       |       | •2  | 10'x 65.                             |                 |
|   |            | -tem  |                                |       |     | 40 × 40                              | ,               |
|   |            | bar ·                                       |                                |       |     | 25 x 65                              |                 |
|   | 24         | Support or storage bldg                     | No.                            |       |     | 20 x 60                              |                 |
|   | 25         | Unidentified bldg                           |                                |       |     | 40.8 00                              |                 |
|   | 26         | Guardhouse                                  | , · · · · ·                    |       |     |                                      |                 |
|   | 27         | Guardhouse                                  |                                |       |     |                                      | •               |
|   | 25         | Vertical tanks (6)                          | 6.0                            |       |     |                                      | *               |
|   | 29         | Support bldg                                |                                |       |     | 90 x 55                              | 1.0             |
|   | 30         | Support bldg                                |                                |       | :   | 200 x 90                             |                 |
|   | 31         | Processing bldg                             |                                |       |     | 300 x 70                             | 21              |
|   |            | stem  |                                |       | ,   |                                      |                 |
|   |            | bar   |                                |       |     | 90 x 30                              | •               |
|   | 32         | Processing bldg                             |                                |       |     | 300 x   85 x 20 h                    | •               |
|   | 33         | Unidentified bldg                           |                                |       |     | 185 x - 65                           |                 |
|   | 3.4        | Probable storage bldg                       | ÷                              |       |     |                                      |                 |
|   | 35         | Storage bldg                                |                                |       |     | $250 \times -50$                     | • I=            |
|   | 36         | Storage bldg                                |                                |       |     | $330 \times 125$                     |                 |
|   | 37         | Processing bldg                             | •                              |       |     | 405 × 120                            |                 |
|   |            | Chemical processing bldg                    | : "                            |       |     | 280 × 95                             |                 |
|   | 35         | Chemical processing bldg                    | *                              |       |     | $495 \times 105$                     |                 |
|   | 39         | Unidentified bldg, associated               | with item 39                   |       |     | •                                    |                 |
|   | 40.        | stem  |                                |       |     | 210 × 55                             |                 |
|   |            | bar   | •                              |       |     | 90 x 30 =                            |                 |
|   |            | Support bldg                                |                                |       |     | 135 ₹ 60                             |                 |
|   | <b>1</b> 1 | Support bldg                                |                                |       |     | $140 \times -65 \times 40 \text{ h}$ |                 |
|   | 12         |   |                                |       |     |                                      |                 |

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#### H Table 1. (Continued)

|      |   | 1 aoce 1. (Cominuea)   | **                                |          |
|------|---|--|-----------------------------------|----------|
| Item |   | Description -  | Dimensions (ft)                   |          |
| 43   |   | Probable support bldg  | · , ·                             |          |
| 44   |   | Probable support bldg  |                                   |          |
| 45   |   | Storage bldg   | 330 x 125                         |          |
| 46   |   | Probable storage bldg  | 365 x 85                          |          |
| 47   |   | Storage bldg   | 155 x 70                          |          |
| 45   |   | Storage bldg   | 135 x 65                          |          |
| 49   |   | Unidentified bldg .  | 65 x 55                           | . •      |
| 50   |   | Switching house with pipeline to item 57   | 240 x 45                          | <b>-</b> |
|      | - | wing   | 80 x 60                           |          |
| 51   |   | Support bldg   | 30 x 00                           | •        |
| 52   |   | Support bldg   | 105 110                           | · @ -    |
| 53   |   | Cooling tower  | 185 x 110                         |          |
|      |   | top diam   | 125 h                             | •        |
|      |   | base diam  | 78                                | 1        |
| 54   |   | Storage bldg   | 130                               | •        |
| 55   |   | Storage bldg   | er Consequence of the Consequence | 0EV4D    |
| 56   |   | Storage bldg   |                                   | 25X1D    |
| 57   |   | Thermal powerplant with pipeling to item 50: overall                                     | 350 150                           | 8        |
| 58   |   | Probable support bldg  | 750 x 150                         |          |
| 59   |   | Probable support bldg  |                                   |          |
| 60   |   |  |                                   |          |
| 61   |   | Probable chemical storage facility: 6 small structures in revetment<br>Unidentified bldg | *                                 | ·        |
| 62   |   |  | 100 x 65                          |          |
| 63   |   | Unidentified bldg  | 85 x 45                           |          |
| 64   |   | Probable substation  |                                   |          |
| 65   |   | Probable support bldg  | 110 x '40                         |          |
| 63   |   | Probable water purification bldg with 2 associated vertical tanks                        | 230 x 55                          | •        |
| 66   |   | wing   | 80 x 40                           |          |
| 67   |   | Possible coal processing facility associated with powerplant                             | 445 x 45                          |          |
| 65   |   | Unidentified facility associated with powerplant   |                                   |          |
|      |   | Probable storage bldg  |                                   |          |
| 69   |   | Probable storage bldg  | 260 x 75                          | *        |
| 70   |   | Support bldg   | 100 x 50                          |          |
| 71   |   | Support bldg   | 160.x 100                         |          |
| 72   |   | Probable coal washing and processing facility  |                                   |          |
| 73   |   | Chemical processing bldg   | Approximation (Company)           |          |
| 7.4  |   | Possible stripping tanks, vertical   |                                   | 25X1D    |
| 75   |   | Chemical processing bldg   |                                   | 23/10    |
| 76   |   | Possible extraction tanks, vertical  |                                   |          |
| 77   |   | Water basin  |                                   |          |
| 76   |   | Unidentified structure   |                                   | ••       |
| 79   |   | Sedimentation bldg with associated stack; overall stack                                  | 435 x 125<br>230 h                |          |
| 80   |   | Chemical processing bldg with roof vents and pipeline to items 81,                       | 430 x 160                         |          |
|      | 1 | 83, and 84   | 100 1 100                         |          |
| 51   |   | Chemical processing bldg with roof vents and pipeline to items 80                        | 585 x 195                         |          |
|      |   | and N4   |                                   |          |
| 82   |   | Sedimentation bldg   | 400 x 90                          |          |
| 83   |   | Chemical processing bldg with pipeline to item 80  | 305 x 95                          |          |
| 54   |   | Chemical processing bldg with pipeline to items 80 and 81                                | 325 x 115                         | •        |
| 85   |   | Support bldg   | 120 x 50                          |          |
| 56   |   | Unidentified bldg  | •••                               | F        |
| 57   |   | Unidentified bldg  |                                   |          |
| 27   |   | Support bldg   | 135 x 55                          |          |
| 59   |   | Chemical processing bldg   | 400 × 55                          |          |
| 90   |   | Chemical processing bldg -   | 225 x 70                          |          |

Table 1. (Continued) !

| Item | Description   | Ü           | Dimensions (ft)                    |
|------|---|-------------|------------------------------------|
| 91   | Support bldg  | •           | 195 x 65                           |
| 92   | <ul> <li>Sedimentation bldg with roof vent, pipeline to item 95,</li> </ul> | and associ- | 415 x 105                          |
|      | ated stack<br>stack   |             | 195 h                              |
| 93   | Probable acid storage bldg  |             | 290 x 135 *                        |
| 94   | Unidentified bldg   |             | 220 x 55                           |
| 95   | Sedimentation bldg with pipeline to items 92 and 98                         |             | 285 x 80<br>110 x 100              |
|      | wing at east end<br>wing at west end  |             | 125 x 30                           |
| 96   | Probable ball mill with roof vents and associated stac<br>bar at east end   | ·k          | $775 \times 115$ . $185 \times 35$ |
| 97   | Storage bldg  |             | 215 x 45                           |
| 95   | Sedimentation bldg with pipeline to item 95                                 |             | 410 x 50                           |
| ਰਾਹ  | wing at east end  |             | 125 x 85                           |
|      | wing at west end  |             | 120 x 45                           |
| 99   | Support bldg  |             | 195 x 45                           |

Figure 3): 6 vertical tanks in the southeastern section (item 28), a probable electric substation (item 63), a water basin (item 77), 2 small tanks apparently associated with the probable water purification building (item 65), and stacks associated with 3 buildings (items 79, 92, and 96).

25X1D 25X1D Photography of revealed steam rising from all root vents, and all the stacks except the one associated with Building 79 were emitting smoke.

Outside and north of the secured plant area a new slurry pond (item E, Figure 2) has been constructed, and a slurry pond (item D) which was under construction in has been completed. A powerline and a substation (items K and L) northwest of the plant have been newly identified.

A steamline extends from the northern portion of the Metals Plant to serve the mill, and another steamline extends from the west-ren part of the plant to a large building south of the storage buildings.

Construction activity is in progress near the area of the water intake. The volum 25X1D the probable ore pile (item I) is approximately 1,238,250 cubic feet.

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### REFERENCES

25X1D

MAPS OR CHARTS

25X1A

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### DOCUMENTS

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#### REQUIREMENT

CIA 'OSL C-815-82,157

#### NPIC PROJECT

11041 65 (partial answer)

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